GENERAL NOTES:
1. EXIT SIGNS, EXCEPT AS NOTED BELOW, SHALL BE ATTACHED TO PRIMARY SIGNS WITH POST CLIPS AS REQUIRED AND FOUR (4) STEEL U-SECTION POSTS CLR 300 mm WITH HOLES PUNCHED AS NEEDED FOR INSTALLATION. U-SECTION POSTS FOR PRIMARY SIGNS SHALL BE 1500-mm LONG AND FOR EXIT SIGNS SHOWN IN PRIMARY PANELS WHERE NECESSARY. THE POST SPACING SHOWN ON REAR ELEVATIONS MAY BE ADJUSTED SOMewhat TO STAY CLEAR OF SIGN POSTS AND POST CLIPS.
2. ALL BOLTS, WASHERS AND NUTS FOR THE FABRICATION OF EXTRUDED ALUMINUM SIGNS AND THE ATTACHMENT OF SAME TO STEEL BEAMS SHALL BE ALUMINUM AS PER SPECIFICATIONS. POST CLIP BOLTS AND BOLTS FOR U-SECTION POSTS SHALL HAVE HEADS DESIGNED TO FIT THE BOLT SLOTS IN THE PANELS. THE LOCK-NUTS SHALL BE TIGHTENED ON CLEAN DRY "AS RECEIVED" THREADS TO A TORQUE OF 17 N m.
3. UNLESS OTHERWISE SPECIFIED, THE BACKGROUND OF ALL DIRECTIONAL SIGNS INCLUDING OVERHEAD SIGNS SHALL BE DIRECT APPLIED, ADHESIVE BACKED LETTERS, NUMBERS, SYMBOLES, AND BORDERS.
4. SEE OTHER DRAWINGS FOR SELECTION AND DETAILS OF STEEL BEAMS FOR VERTICAL SUPPORTS (SIGN POST).
5. THE DETAILS OF SIGN FACE CONSTRUCTION SHOWN ON THIS SHEET ARE THE SAME FOR OVERHEAD SIGNS, BUT THE METHOD OF MOUNTING IS SHOWN ON OVERHEAD TRUSS DRAWINGS.
6. DATE OF ERECTION AND SIGN SIZE (WIDTH X HEIGHT) SHALL BE LEGIBLY WRITTEN ON THE BACK OF EACH SIGN WITH A PERMANENT GREASE MARKER.

ALL DIMENSIONS ARE IN MILLIMETERS EXCEPT WHERE NOTED.

MISSISSIPPI DEPARTMENT OF TRANSPORTATION
ROADWAY DESIGN DIVISION
STANDARD PLAN
SIGN FACE CONST. AND ATTACHMENT OF GROUND MOUNTED DIRECTIONAL SIGNS TO STEEL BEAMS (EXTRUDED ALUMINUM PANELS)

ISSUE DATE: OCTOBER 3, 1996
STATE PROJECT NO. WESS
MISS.
WORKING DRAWING SHEET NUMBER 232

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NOTE: THE REQUIRED SECTION MODULUS (MINIMUM) ABOUT THE Y-Y AXIS CENTER OF GRAVITY IS:
1200-mm PANELS SHOULD HAVE PRECEDENCE
OVER 900-mm PANELS.

1. 1998
2. 1998
3. 1998
4. 1998
5. 1998
6. 1998